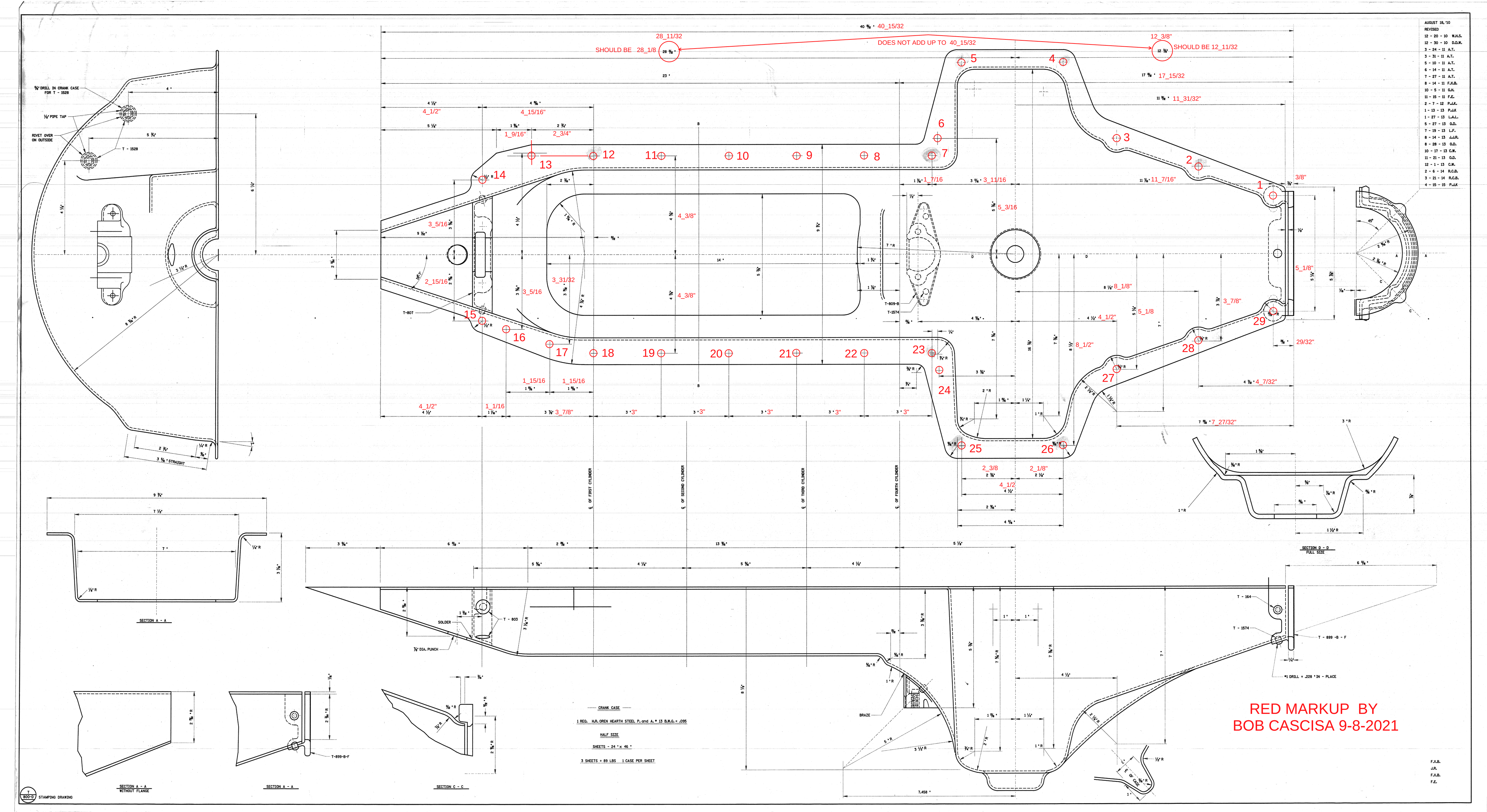
AUGUST 18, '10
REVISED
12 - 20 - 10 W.H.S.
12 - 30 - 10 D.D.W.
3 - 24 - 11 A.T.
3 - 31 - 11 A.T.
5 - 10 - 11 A.T.
6 - 14 - 11 A.T.
7 - 27 - 11 A.T.
8 - 14 - 11 F.X.B.
10 - 5 - 11 G.H.
11 - 15 - 11 F.E.
2 - 7 - 12 P.J.K.
1 - 13 - 13 P.J.K
1 - 27 - 13 L.A.L.
5 - 27 - 13 O.D.
7 - 19 - 13 L.F.
8 - 14 - 13 J.J.R.
8 - 28 - 13 O.D.
10 - 17 - 13 C.W.
11 - 21 - 13 O.D.
12 - 1 - 13 C.W.
2 - 6 - 14 R.C.B.
3 - 21 - 14 R.C.B.
4 - 15 - 15 P.J.K
28_11/32
SHOULD BE 28_1/8
40 5/8 • 40_15/32
DOES NOT ADD UP TO 40_15/32
12_3/8"
SHOULD BE 12_11/32
17 5/8 • 17_15/32
11 3/8 • 11_31/32"
11 7/16 • 11_7/16"
1 • 1_7/16
3 11/16 • 3_11/16
4_1/2"
4_15/16"
1_9/16"
2_3/4"
3_5/16
4_3/8"
3_31/32
2_15/16"
1_15/16
1_1/16
3 3/4 • 3_7/8"
3 • 3"
8 1/2" • 8_1/2"
4 1/2" 4_1/2"
5_1/8"
3_7/8"
29/32"
4 7/32" • 4_7/32"
7 27/32" • 7_27/32"
2_3/8
2_1/8"
4_1/2
5_3/16
3/8"
5_1/8"
5 1/2"
5 3/8"
1/2"
45°
1/2" DRILL IN CRANK CASE FOR T - 1528
1/4" PIPE TAP
RIVET OVER ON OUTSIDE
T - 1528
6 1/4"
4 1/2"
8 3/4" R
2 1/2" R
2 3/4"
3 1/4" STRAIGHT
1/2" R
3/4"
T
T-807
T-809-B
T-1574
T-803
T-899-B-F
T-164
SOLDER
1/8" DIA. PUNCH
BRAZE
1/4" DRILL = .228" IN - PLACE
SECTION A - A
SECTION A - A WITHOUT FLANGE
SECTION A - A
SECTION C - C
SECTION D - D FULL SIZE
℄ OF FIRST CYLINDER
℄ OF SECOND CYLINDER
℄ OF THIRD CYLINDER
℄ OF FOURTH CYLINDER
CRANK CASE
1 REQ. H.R. OREN HEARTH STEEL P. and A. # 13 B.W.G. = .095
HALF SIZE
SHEETS - 24" x 46"
3 SHEETS = 89 LBS 1 CASE PER SHEET
7.458"
T 800-D STAMPING DRAWING
RED MARKUP BY
BOB CASCISA 9-8-2021
F.X.B.
J.R.
F.X.B.
F.E.